# THE "AUTOMATED"



AMREP'S Automated Side Loader is a 30 – 36 cubic yard Octagonal body with full pushout ejection. The mounting position of the AMREP automated arm (integral with the body) gives the best weight distributions and highest possible payloads. The 1,000lb. lifting mast has a reach of up to 120" with a 10 second dump cycle. Carts may be dumped and returned from any position without retracting the lift. The self leveling clamps are designed to handle 30 – 105 gallon domestic or European carts (up to 450 gallon optional). The upper and lower dual packer blade, with follower, travels on Chromium based wear guides and skids. The packer design allows for better compaction, container clearance and helps prevent spillage behind the blade. The packer is controlled by the Amrep computer packer system that can be preset to automatically pack after the desired number of containers have been dumped.

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# **AUTOMATED SIDE LOADER UNIT**

## STANDARD UNIT (MODEL AMOCASLTPO-19 OR 21)

THE FOLLOWING SPECIFICATIONS ARE FOR 30-36 CUBIC YARD AUTOMATED SIDE LOADING REFUSE COMPARTION BODIES TO BE MOUNTED ON CUSTOMER'S TWO, THREE OR FOUR AXLE CAB AND CHASSIS.

### **BODY AND PACKER DESIGN**

THE OCTAGONAL BODY DESIGN WITH HYDRAULIC BUBBLE TYPE REAR DOOR PROVIDES ADDITIONAL BODY STRENGTH AND EASY UNLOADING. THE PACKING MECHANISM FEATURES A LOWER BLADE FOR FULL PUSHOUT EJECTION WITH FULL FOLLOWER PLATE TO PREVENT REFUSE FROM SPILLING BEHIND BLADE. THE UPPER PACKER BLADE IS DRIVEN BY TWO 5 ½" BORE CRISS CROSS MOUNTED CYLINDERS FOR MAXIMUM COMPACTION.

### **BODY AND PACKER BLADE SPECIFICATIONS**

BODY

CONSTRUCTION: BODY POSTS AND ROOF CARLINS – 1/8" X 4" X 2" FORMED

STEEL SET ON MAXIMUM 26" CENTERS.

LOWER SIDES – 12 GUAGE HIGH TENSILE STEEL UPPER SIDES – 12 GAUGE HIGH TENSILE STEEL

ROOF - 12 GAUGE HIGH TENSILE STEEL

FLOOR - 3/16" T-1 "AR" STEEL

LONGITUDINAL - 6" X 2" X 3/16" TUBING

CROSS MEMBERS – 1/8" X 4" X 2" FORMED STEEL

**HOPPER** 

CONSTRUCTION: HOPPER FLOOR – 3/16" T-1 "AR" STEEL

LOWER SIDES – 3/16" HIGH TENSILE STEEL UPPER SIDES – 12 GAUGE HIGH TENSILE STEEL

**HYDRAULIC** 

REAR DOOR: HYDRAULIC ACTUATED SINGLE REAR STEEL CONVEX DOOR

LINED WITH PLYWOOD

DOOR SHEETS – 14 GUAGE HIGH TENSILE STEEL

BRACING - 2" X 2" SQUARE TUBING

PACKER BLADE: DOUBLE BLADE DESIGN WITH BOTH BLADES ON

> AUTOMATIC CYCLE. TOP PACKER BLADE IS 22" HIGH X 71" WIDE. LOWER EJECT BLADE IS 12" HIGH X 72" WIDE. THE TOP BLADE USES 2 SINGLE STAGE CYLINDERS CROSS MOUNTED 5

1/2" O.D. THE LOWER EJECT BLADE USES 1 THREE STAGE

TELESCOPIC CYLINDER TO EJECT THE LOAD.

PACKER FACE PLATE - 1/4" T-1 STEEL PACKER SIDES - 3/8" T-1 STEEL

PACKER WIDTH - 71"

PACKER HEIGHT - TOTAL OF 36"

PACKER GUIDES - 4 ON TOP BLADE, 2 ON BOTTOM BLADE

WITH ASTRALLOY WEAR STRIPS

PACKER

FOLLOWER:

ATTACHED TO TOP OF PACKER BLADE TO PREVENT REFUSE

FROM COLLECTING IN FRONT AREA OF BODY FOLLOWER FRAME - 2" X 2" SQUARE TUBING

FOLLOWER COVER - 10 GAUGE HIGH TENSILE STEEL

CANOPY:

COVERS AREA BETWEEN BACK OF CAB AND FRONT OF BODY

SIDES AND TOP – 14 GAUGE MILD STEEL

### AUTOMATED LOADING MECHANISM

LOADER ARM

CAPACITY:

1,000# CAPACITY

REACH:

108" MINIMUM

DESIGN:

RAMP WITH CARRIAGE POWERED BY HYDRUALIC MOTOR

SELF LEVELING CLAMPING MECHANISM

ADAPTABILITY:

30-60-90-100 GALLON FULLY AUTOMATED CONTAINERS

ON STANDARD "GRABBER" ROUND OR RECTANGULAR. CONTAINERS MAY BE DUMPED FROM ANY ARM POSITION.

90-300 GALLON "GRABBER" AVAILABLE

**DECELERATION** 

VALVE:

TO ALLOW MAXIMUM OPERATING SPEEDS WITHOUT DRIVER

CORRECTION.

### HYDRAULIC SYSTEM AND COMPONENTS

RESERVIOR: 60 GALLON CAPACITY WITH BREATHER CAP, SHUT OFF

VALVE AND TANK DRAIN PLUG. A 20 MICRON RETURN LINE FILTER CARTRIDGE WITH A 20 PSI BY PASS VALVE. VERTICAL

BAFFLES, 150 MICRON RESUABLE SUCTION FILTER.

**HOSES AND** 

FITTINGS: HEAVY DUTY DOUBLE WIRE BRAIDED AEROQUIP 100R2 SAE

HOSE WITH JIC FITTINGS WITH SEAMLSS STEEL TUBING.

CONTROL VALVE: COMMERCIAL A-35 WITH BUILT IN RELIEF VALVE.

POWER SOURCE: FRONT MOUNT DOUBLE PUMP OR P.T.O.

**EJECT** 

CYLINDER: (1) – THREE STAGE TELECOPIC, DOUBLE ACTING, ALL STAGE

CHROME.

FIRST STAGE (PACKING) – 6 ½" BORE SECOND STAGE (EJECTION) – 5" BORE THIRD STAGE (EJECTION0 – 3 ½" BORE

STROKE - 162 3/4"

REAR DOOR

CYLINDERS: (2) SINGLE STAGE, DOUBLE ACTING

BORE – 2 ½" STROKE – 35"

ROD − 1 ½" CHROME

**PACKER** 

CYLINDERS: (2) SINGLE STAGE, DOUBLE ACTING ALL STAGE CHROME

BORE - 5 ½" STROKE - 57"

ROD-

HYDRAULIC OIL: ANTI-WEAR, CORROSION, OXIDATION AND FOAM INHIBITIORS

ISO VISCOSITY GRADE – 46

ASI GRAVITY - 31

VISCOSITY – 220 @ 100 DEG. F FLASH POINT – 430 DEG. F

**HYDRAULIC** 

CONTROLS: AIR AND ELECTRIC OPERATED CONTROLS MOUNTED IN CAB

TO THE RIGHT AND FORWARD OF OPERATOR AND TO THE LEFT AND FORWARD OF THE OPERATOR. ELECTRIC/AIR

AUTO-PACK CONTROLS FOR PACKER BLADE.

### **MISCELLANEOUS**

LIGHTS: STANDARD I.C.C. LIGHTS AND REFLECTORS CONFORMING TO

CALIFORNIA STATE VEHICLE CODE. "TRUCK-LITE" TAIL, STOP, BACK UP AND DIRECTIONAL LIGHTS ARE MOUNTED IN

THE REAR DOOR.

**CLEAN OUT** 

DOOR: TWO DOORS AT FRONT OF BODY (10" X 31")

MID BODY TURN

SIGNALS: DIRECTIONAL LIGHTS MOUNTED AT MID-POINT OF BODY

SIGN FRAMES: ANGLE IRON MADE TO CUSTOMER SPECIFICATIONS

PAINT: ONE COAT PRIMER AND ONE COAT POLYURETHANE PAINT

MANUALS: TWO OPERATION AND MAINTENANCE MANUALS PER UNIT

### ESTIMATED BODY WEIGHT

NOTE: OPTIONS MAY AFFECT TOTAL BODY WEIGHT

**ESTIMATED** 

BODY WEIGHT: 14,500 LBS

**OPTIONS** 

CAMERA: REAR VISION CAMERA SYSTEM

STEERABLE

TAG AXLE: HENDRICKSON PARALIFT STEERABLE AXLE (NO TIRES OR

WHEELS INCLUDED)

**NON-STEER** 

TAG AXLE: NUWAY ART505C WITH MERITOR NON-STEER AXLE

(NO TIRES OR WHEELS INCLUDED)

WHEELBASE

CHANGES: WHEELBASE CHANGES WITH OR WITHOUT FRAME ADDITIONS

PAINT: BODY STRIPING OR CAB PAINT

BODY

VARIATIONS: BODY SIZE VARIATIONS

**REAR DOOR** 

LIQUID CATCH: MADE WITH LIGHT COMPOSITE MATERIAL, OR STEEL

INSTALLED UNDER REAR DOOR TO PREVENT LIQUID SPILL (IF

SEAL IS NOT FUNCTIONING PROPERLY.)

### MINIMUM STEEL SPECIFICATIONS

MILD STEEL:

TENSILE STRENGTH - 56,000 PSI

TENSILE YIELD – 36,000 PSI

HIGH TENSILE

STEEL:

TENSILE STRENGTH - 80,000 PSI

TENSILE YIELD - 55,000 PSI

T-1 "AR" STEEL:

TENSILE STRENGTH – 150,000 PSI

TENSILE YIELD – 100,000 PSI

BRINELL - 363