



Partial Pak



Full Pak



Top Pak

BEMARS FRONT LOADERS

Partial Pak, Top Pak and Full Pak...

One of them has everything you'll ever need in a front loading refuse truck...

And then some.

Bemars is the largest manufacturer of front loading refuse trucks in the Western United States. We got that way by designing and building equipment that works harder, so you don't have to.

Then there are the other reasons Bemars is the front runner.

Speed

Out-of-the-way, over-the-cab arms lift the container or bucket from the ground, dump it and return it to ground level in 15 seconds or less—*15 to 25 seconds faster than the majority of our competitors.*

Compaction

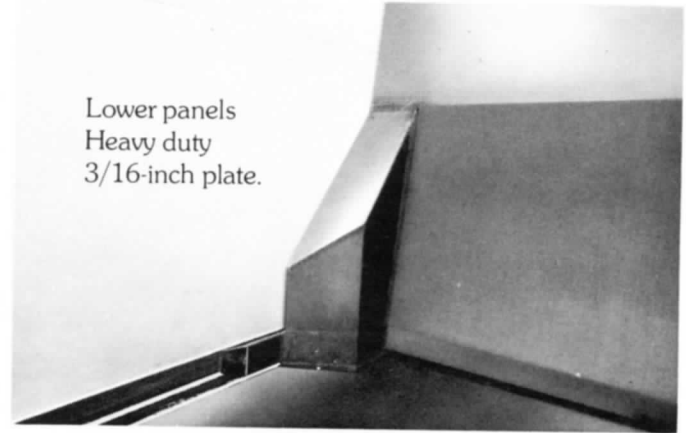
Up to 102 thousand pounds of force in the Full Pak, 55 thousand in the Top Pak and 110 thousand in the Partial Pak. Unique Bemars designs compact more trash per square inch for the highest compaction ratio in the industry ... up to 20% higher, in fact! Result: higher payloads and less cost per haul.

Tough but light

All Bemars Front Loaders are engineered with double strength cross shafts, dual system bell cranks, and heavy-duty

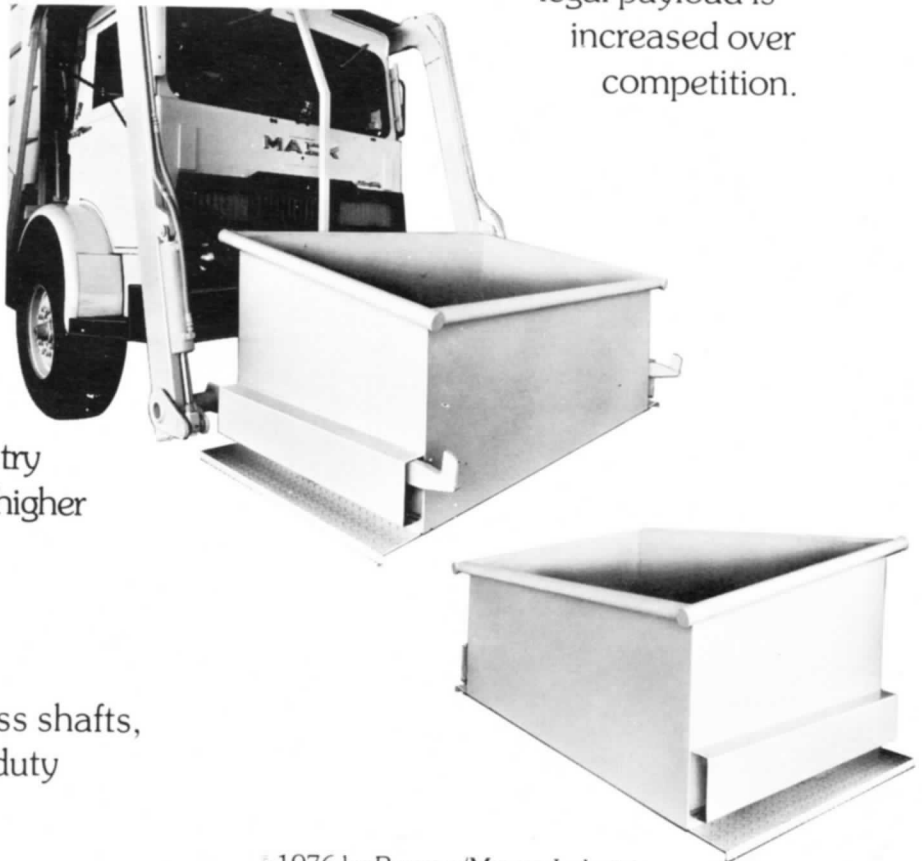
heat-treated bearings. All models are available with two 5" -bore lift cylinders for containers up to 4 cubic yards, or with two 6" -bore lift cylinders for the big containers — up to 8 cubic yards and 7000 pounds!

Strong, all-steel body is 13% lighter than ordinary front loading refuse trucks. It's braced with special steel tubing for



Lower panels
Heavy duty
3/16-inch plate.

greater rigidity. The units are engineered to put strength only where needed, so overall weight is reduced while legal payload is increased over competition.



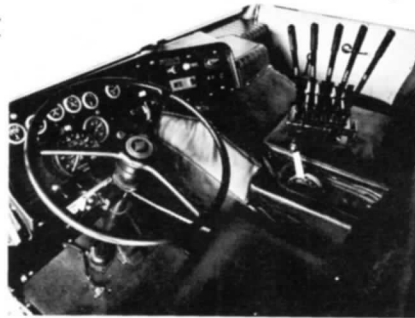
Bemars knows

We know what you need because we've been at it a long time . . . and because we keep in touch with our customers in the field. Our in-depth contacts help us meet your requirements for greater durability and overall weight reduction.

Residential or commercial

Front Loaders by Bemars are available right now in 18 through 24-foot lengths. You can put them to work in residential and commercial operations.

Buckets are detachable so you can operate in both areas.

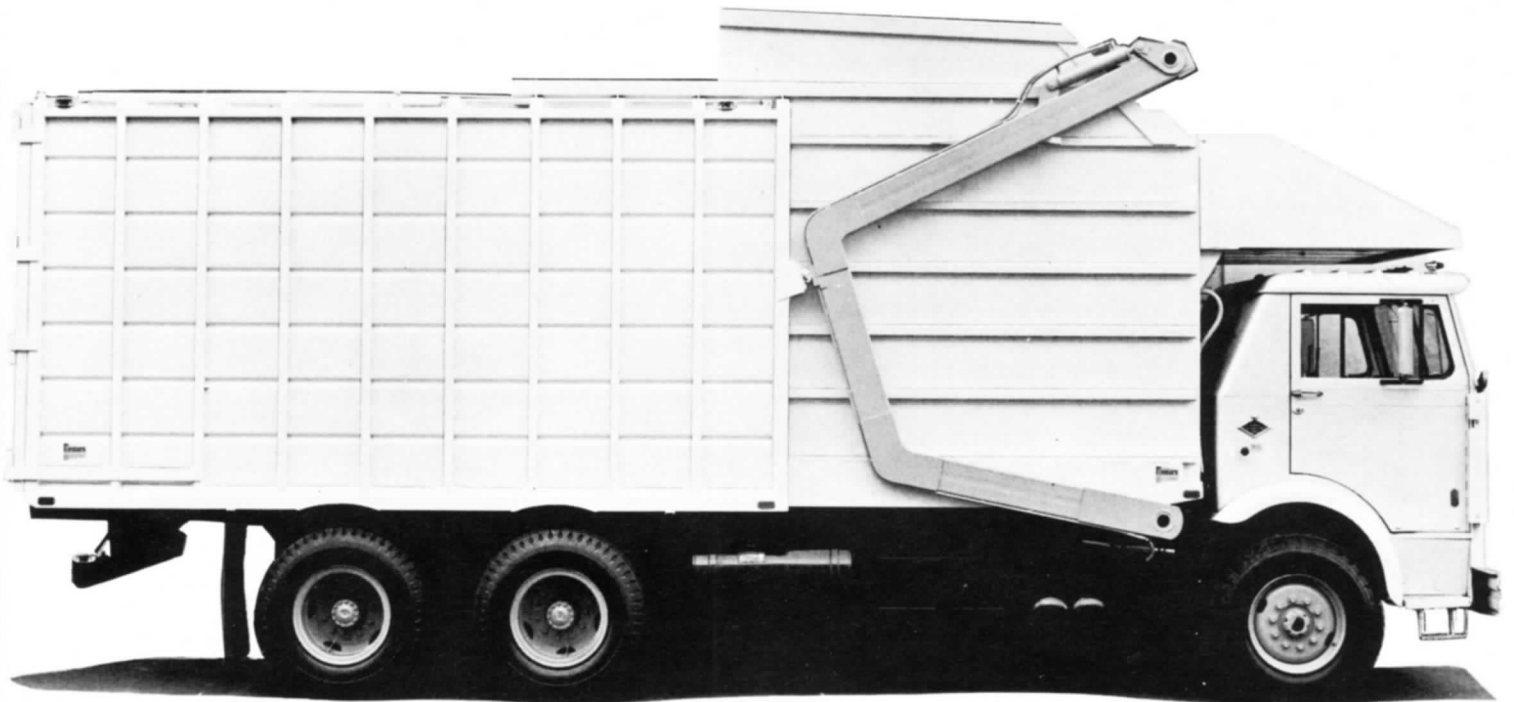


Precise workmanship.

Bemars Front Loading Refuse Trucks are designed by engineers and built by craftsmen at the same Los Angeles assembly plant site we've had for over 14 years. Every Bemars body has a one-year guarantee (per our warranty policy). Our customers have learned to rely on us for expert counselling. That's why they keep coming back year after year after year.

Guaranteed service, too.

Every Bemars Front Loader is built to last a long, long time (most of our truck bodies built over 12 years ago are still going strong). Our Service Center operates day

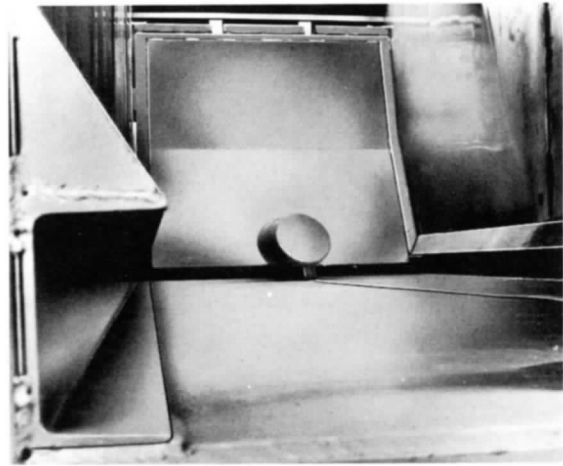


Arm speed 15 to 25 seconds faster than most of our competitors.

and night with one of the most complete parts inventories in the industry.

Bemars standards are other's options

Many of our standard and optional features are "firsts" in the refuse industry. Together, they've made Bemars the leader in finding new ways to make your job easier ...and more profitable. (Such as our *Automatic Arm Control* . . . and these features:



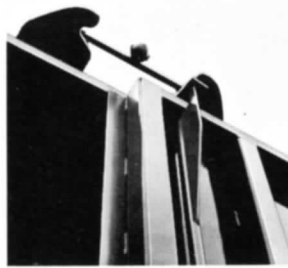
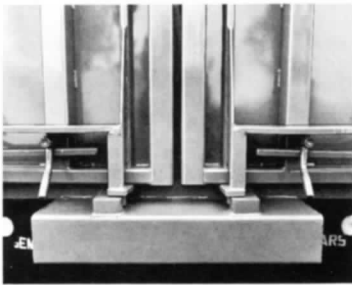
Flush bottom compactor design eliminates rollers.



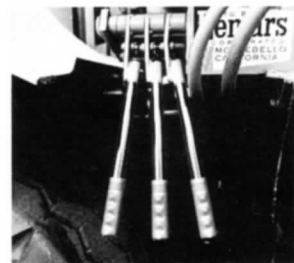
Rear double lock handles are standard.



In-turned rear door hinges which offer stronger support to heavily-reinforced rear doors.



Standard bumper-style rear door and top door locks.



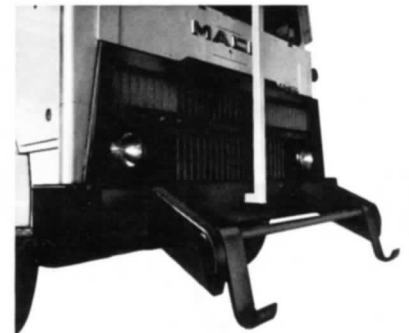
Optional outside auxiliary controls.



Optional lever for mechanical hydraulic rear door lock.



Standard cab protector brace.

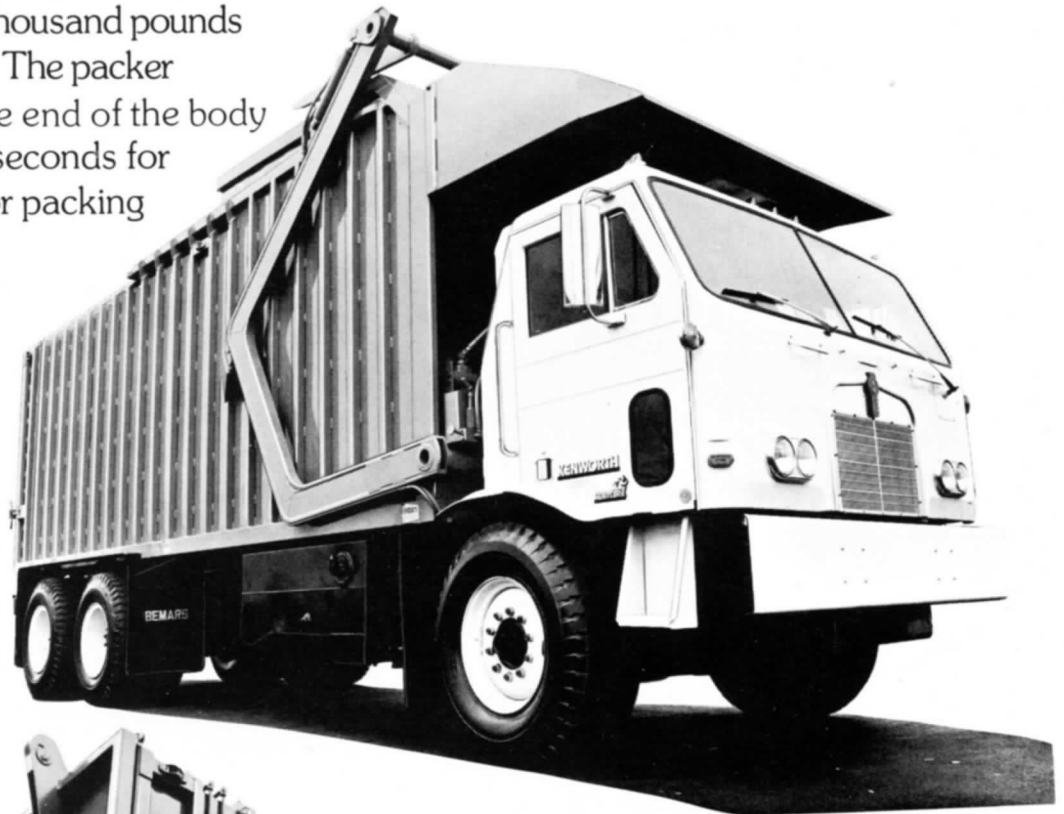


Optional bumper stop.

The Full Pak — pushy one in Bemars' fleet.

Our 23-foot model can hold up to 45 cubic yards of trash at one time!

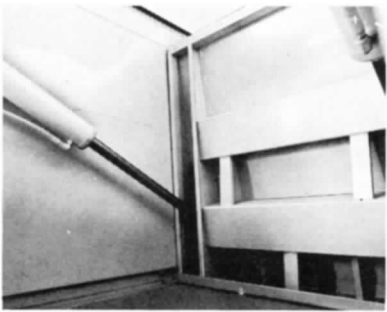
The five-stage, horizontally-mounted packing cylinder (with a traveling midship support) applies up to 102 thousand pounds of force to the packer blade! The packer blade goes all the way to the end of the body and back again in only 70 seconds for dumping, and much less for packing cycle.



The Partial Pak... for a whole job.

Partial Pak has a packer blade pushed by two single stage double acting hydraulic cylinders that disappear into the back of the blade when retracted. The packer blade goes 100 inches into the body.

The two hoist cylinders are mounted toward the front outside of the frame for greater strength and stability—another Bemars first.



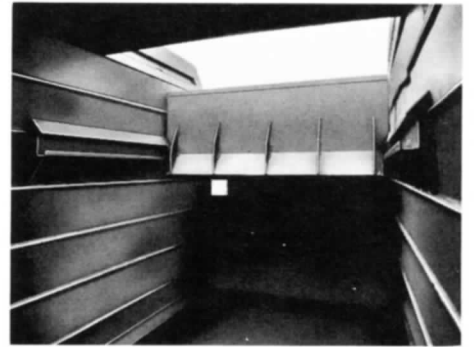
Cycle time 40 seconds.



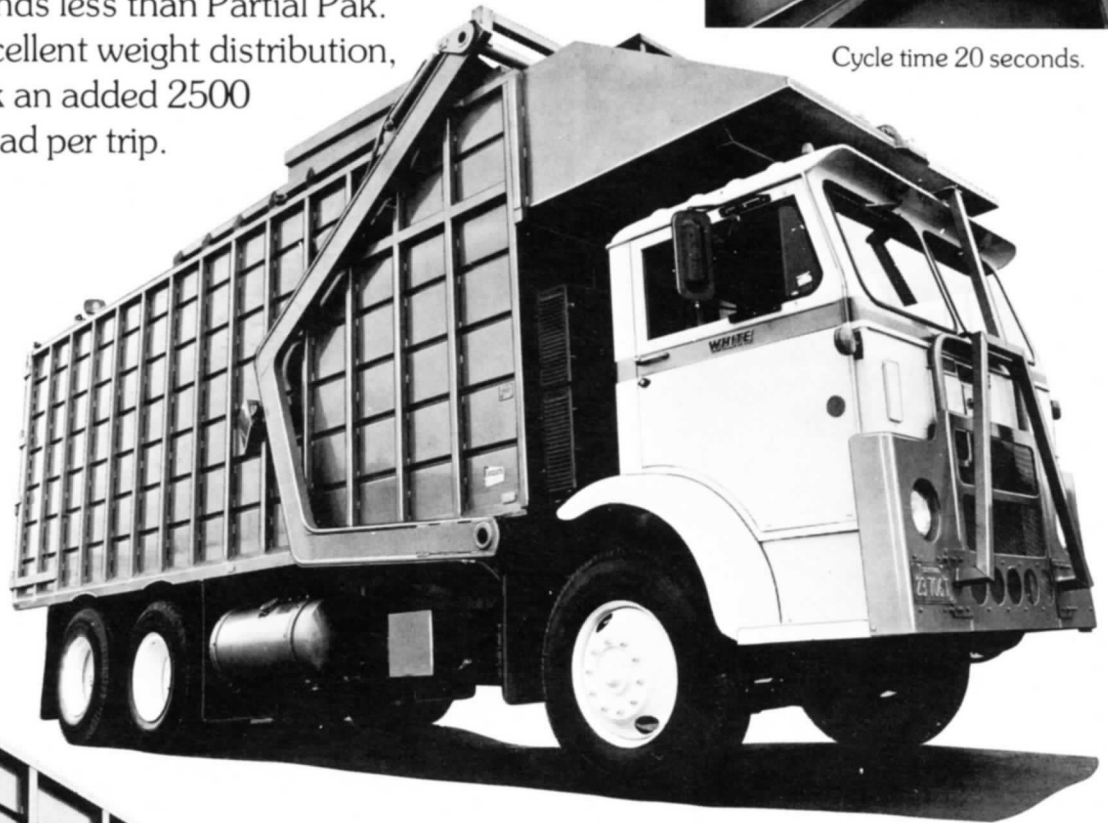
The Top Pak – carries its weight well

You might call it the “quarter pack”.

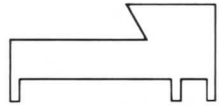
Packer blade extends 42 inches down from the top of the 88-inch high truck body . . . and goes 84 inches into the body, compacting the trash from the hopper area in a circular fashion. The Bemars Top Pak weighs 1500 pounds less than Partial Pak. That, plus the excellent weight distribution, gives the Top Pak an added 2500 pound legal payload per trip.



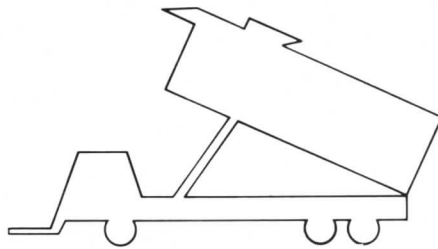
Cycle time 20 seconds.



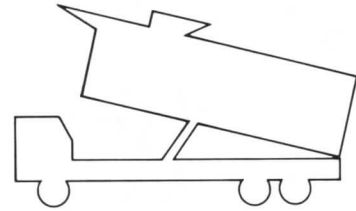
The Bemars Refuse Handling System



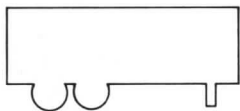
Stationary Compactors



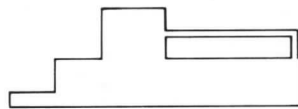
Top Pak Front Loader



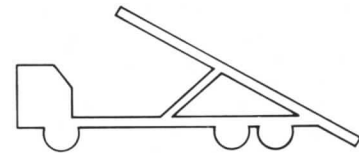
Partial Pak Front Loader



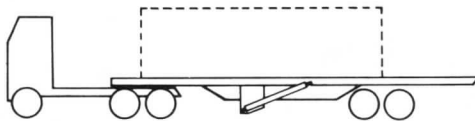
Transfer Trailers



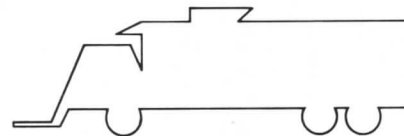
Transfer Stations



Roll-Off Trucks



Semi Roll-Off Trailers



Full Pak Front Loader

MAXON
BEMARS
A MAXON SUBSIDIARY

Parts and Service:

1025 Greenwood Ave., Montebello, Calif. 90640 • (213) 685-6273

Sales:

1960 Slauson Ave., Huntington Park, Calif. 90255 • (213) 589-5781