

STRONGER ALL AROUND









Front Loaders

Side Loaders





Rear Loaders



### More Than Just A Slogan

Stronger all around. At Leach, it's not just a catch-phrase. It's our philosophy. A driving force that powers us to the forefront of the industry. In 2002, Federal Signal forged its commitment to the refuse industry by acquiring two leading North American refuse-body manufacturers: Leach and Wittke.

For over 70 years, Leach established a solid reputation by producing the toughest, most reliable rear-load refuse bodies in the industry. Meanwhile, Wittke, a strong brand in its own right, made a name for itself by delivering reliable, high-tech and innovative solutions to a long line of satisfied customers. By bringing these two forces together, Federal Signal was able to create a new Leach brand. And in doing so, we're able to provide a line of vehicles that captures the capabilities of both companies. Vehicles that embody a newfound commitment to the refuse industry. Vehicles that are stronger all around.

Under the new Leach badge, we are able to draw upon a wider range of resources to create a more comprehensive, high-quality product line that includes a complete selection of side-, rear- and front-loading refuse vehicles.

But stronger all around applies to more than just the trucks themselves. The Leach brand reinforces its commitment by offering the industry's largest and most complete dealer and product service network. Through unique services like FS Depot and over 50 trained dealers in over 100 locations, Leach ensures that every truck body stays up and running, long after the others have called it quits.

Stronger all around. It's the foundation upon which we do business. That's why we build our products the way we do, and why we stand behind them so firmly. Stronger products. Stronger service. Stronger commitment. Because at Leach, we understand that the work never quits. And neither should your equipment.

## Stronger Support

### **Depot**

FS Depot is a Federal Signal product support system that brings customized, industry-leading coverage to refuse customers across all of North America. FS Depot is not only for parts ordering, tracking and technical support but also for comprehensive training to warranty management. Only FS Depot combines technology with human resources to provide a single source for total after-sale support for all Leach and Wittke OEM parts and selected all-makes parts. Through its broad capabilities, FS Depot will save you time, reduce errors and improve communications between dealers, customers and factories.

The FS Depot product support structure includes:







- Parts Quotations and Online Ordering
- Tracking and Order History
- Parts and Service Manuals
- Technical Support
- Web-Based Training
- Warranty Management
- Updates and Safety Bulletins
- Local Distribution
- 24/7 Accessibility

Sign up today to start benefiting from FS Depot by visiting your local dealer, or go to **www.fsdepot.com**. For your nearest dealer or additional assistance, call **877-800-1111**.



Primed & Ready is a Federal Signal build-to-stock program intended to serve customers who have immediate fleet capacity needs. With this program, customers across North America have access to four programs designed to meet their immediate needs:

- Ready to Roll: Pre-mounted units ready to move within 48 hours
- Primed Truck: Primed and mounted unit waiting for your paint code
- Stock Body: For customers who need a body for an existing chassis
- Demo: Experience the quality of a Leach unit before you buy it

Whatever the application, Leach has a truck Primed & Ready. To find an immediate solution that's right for you, visit www.primedandready.com.



### Stronger Products



With maximum durability and performance, the SuperDuty is built to conquer extreme conditions. This unit has a 12 cubic yard hopper, Hardox 450 hopper floor and lower side walls, 80,000 psi steel upper walls and a heavy-duty top door. Its arms feature a load rating of 10,000 pounds and a cycle time of 13 seconds. And at 20 seconds, the unit offers the fastest packing cycle in the industry. With 1.5" thick forks and available body choices from 38, 40 and 44 cubic yards, the SuperDuty is also built for the long haul. Heavy-duty construction, hard-core performance. It's what drives the SuperDuty ahead of the competition.



The product of extensive research, the Starlight is designed to handle the largest legal payload in the industry. We eliminated excess weight without sacrificing strength to produce three configurations: 38, 40 and 44 cubic yards that range in weight from 15,200 to 16,000 pounds. A 12 cubic yard hopper is standard. Higher payloads mean fewer trips to the landfill. But the Starlight is also extremely agile. Every unit offers an 18-second packer blade cycle along with full ejection within 30–33 seconds. For more productivity and higher payload, turn to the Starlight front-loader.



The Crocodile is the most innovative automated side-load unit in the industry. It features the Pendulum Packer, a patented packing system that allows cans to be dumped while the pendulum is in motion, compacting the material. The simple, friction-free design reduces maintenance while speeding overall productivity. The Crocodile is manufactured with 80,000 psi abrasion-resistant steel. In addition, a 45-degree dump angle for smooth dispensing, a wide selection available in 24, 30 and 34 cubic yard bodies and a Caterpillar enhanced automated arm create the most sophisticated ASL system in the industry.



1,400 homes a day? That's a common feat for the Full-Eject Automated Side Loader from Leach. The smooth, curved body is built from 80,000 psi abrasion-resistant steel, features a 5 cubic yard hopper and is available in body sizes in 28, 32 or 36 cubic yards. And the full-eject body comes standard. To ensure maximum durability, the body is treated with an extensive paint process that is second to none. Plus, the use of Caterpillar technology creates the most sophisticated automated arm in the industry.



Versatility. Durability. Productivity. That's what you can expect from the Express Manual Side Loader. It features a 5 cubic yard hopper, the largest unobstructed hopper opening in the industry, twin hoist cylinders for maximum stability, a class-leading, 14-second cycle time and body sizes ranging from 25 to 37 cubic yards. With a split body vertical option, you can also enjoy the versatility of multiple compartment configurations. Plus, the entire hopper bottom and ramp is made of Hardox 450 with chromium overlay on the bottom and QT-440 sides. This unit is built to last.



The 2R-III is the next generation of full-size rear-loaders. The 2R-III features a rounded body, the largest swept hopper area in the market, increased ejection force, and standard FastPak™ hydraulics with a 23-second cycle time and a 5-second reload time. The 2R-III boasts a 1,000-pound/cubic yard compaction rating. It's also armed with a huge 3.5 cubic yard hopper and is available with 20, 25, 29 and 32 cubic yard bodies. For added durability the 2R-III uses zinc chrome plated hydraulic tubing with SAE O-ring seal fittings and is manufactured with ¼″ 50,000 psi steel flooring. We took the 2R features you loved and enhanced them with the latest technology to create a unit that's more efficient, more productive and stronger all around.



With over 30 years of legendary service, it's no wonder why this design has become the industry's benchmark for reliability. Now, the 2RII is tougher than ever. Its exclusive FloorTrough™ design strengthens the entire body while providing a natural liquid sump. And with a rated compaction of 1,000 pounds per cubic yard, even the toughest loads don't stand a chance. Plus, the 2RII offers bodies in 20, 25, 29 and 31 cubic yard sizes to meet your specifications. With more power, strength and durability, the 2RII powers ahead to a higher standard of productivity.



The toughest residential routes are easier than ever when the Alpha-III is on the job. With a compaction rating of over 900 pounds/cubic yard and a vast 3 cubic yard hopper. With available bodies in 14, 16, 18, 20, 25, 29 and 32 cubic yards, you're able to choose the configuration best suited for your operation. The 80,000 psi steel used in body construction and the 5/16" steel floor trough provide superior overall strength. The Alpha-III, the future of residential rear-loaders.



The standard for higher compaction rear-loaders has officially been raised. The Beta-III tackles residential and commercial routes armed with a legendary reputation and the latest technology, all for a fraction of the price. It features an exclusive Floor-Trough™ design that strengthens the body and provides a natural liquid sump. Beyond that is a 3 cubic yard hopper, a powerful compaction rating of 1,000 pounds/cubic yard and bodies available in 16, 18, 20, 25, 29 and 32 cubic yard sizes. With this much productivity and durability, it's clear why the Beta-III is an industry favorite.



When the job is tough and the budget is tight, the Delta-III is the perfect solution. This unit features a rounded body, a 3 cubic yard hopper and the ability to compact 800 pounds/cubic yard. Exclusive Floor-Trough™ technology strengthens the entire body while providing a natural liquid sump. Plus, with a heavy-duty, abrasion-resistant hopper bottom, there's no need to worry about the Delta-III holding up when the going gets tough. Availability in sizes of 14, 16, 18 and 20 cubic yard bodies adds to the versatility. So no matter how heavy the workload gets, count on the Delta-III to answer the call.

# Leach Industrial Strength Refuse Haulers

# Stronger Dealers

Leach Company has the largest and most developed North American dealer network in the refuse industry. With over 50 Leach trained dealers and over 100 locations, Leach customers are assured of quick service, local parts inventories, technical support, factory-trained professionals, 24/7 parts support and local warranty support.





C. N. WOOD CO., INC. 200 MERRIMAC STREET WOBURN, MA 01801 781-935-1919

www.leachusa.com ph: 920-231-2770 fx: 920-231-4571



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2737 Harrison St. Oshkosh, WI 54903