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LOADAASTER

"THE TRADITIONAL CHOICE FOR RELIABILITY & PERFORMANCE"

LOADHASTER



THE EXCEL... SUPERIOR IN QU

EXCEL



ALITY, DEGREE, & PERFORMANCE



Clean Curved Ejection Blade

The curved ejection blade rides on six "UHMW" polyethylene wear shoes. Blade guides are closed channels welded to the inside body sidewalls, up above the dirt and grit which can accumulate on the floor, for extended shoe life and low maintenance.



Simple Hydraulic Controls

Controls are located in a comfortable location, mounted in machined "UHMW" polyethylene, for a more smooth wear resistant vibration dampened operation.



Large Body Side Door

The **EXCEL** side door provides a large convenient maintenance access. The attractive contoured door has large grab handles to help enter and exit the compactor body. Side door access ladder provided.



Rugged Compaction Blades

The strong, clean, rugged design of the **EXCEL** blades are also the easiest in the industry to remove and maintain. Loadmaster engineers designed the blades to run on large aluminum bronze or "UHMW" guide shoes for minimal wear and long life. The compaction and sweep cylinders are internally "cushioned" for smoother, quieter operation.



Super Hopper Size

The **EXCEL** hopper features a solid one-piece smooth design, of exceptional toughness. The hopper material is 150,000# minimum yield, high strength, "T-1" steel. The exceptionally large hopper increases operator productivity on your routes.



Optional Container Reeving System

Various container lifting systems are available, including cylinder reeving, drum winch, "kick" bar, Loadmaster Sling system, and various cart tippers. Several types of container latching systems are also available.



Exceptional Wiring

Loadmaster believes it has the finest wiring in the industry. All main connectors are "aircraft" type. Each wire has its function printed along the entire length of the wire, enclosed in a breathable, protective, heavy nylon loom covering. Your mechanic should not have to go back and forth with a voltage meter. Certain optional accessories are provided for in each loom.



Smooth Body Side Walls

The **EXCEL** utilizes clean curved pre-stressed body side walls. Your logo will display beautifully, your maintenance staff will love to clean it, your customers will admire it. Elimination of the old style vertical rib reduces rust's ability to destroy the vehicle's strength and appearance.



Technologically Advanced Cylinders

Loadmaster utilizes the most advanced design available in its hydraulic cylinders. We take great pride in the technology and components from which our cylinders are constructed. Call and ask us for a complete description.

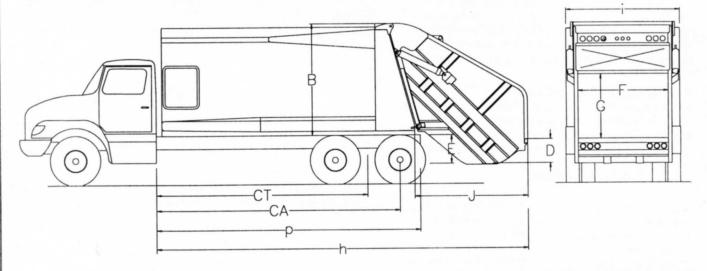
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LOADMASTERTM

100 W. Eleventh Ave. P.O. Box 186 Norway, MI 49870-0186 (906) 563-9226 FAX (906) 563-9800 Toll Free (800) 433-2768

EXCEL SERIES

SPECIFICATIONS



| 4 | | No. of the last of | | The second secon | | |
|---|----------------------------------|--|-------------|--|--|--|
| | BODY SPECIFICATIONS | | | | | |
| | | 20 YARD | 25 YARD | 31 YARD | | |
| В | HEIGHT ABOVE CHASSIS FRAME | 93 1/2 | 93 1/2 | 93 1/2 | | |
| D | DEPTH OF HOPPER | 20 1/4 | 20 1/4 | 20 1/4 | | |
| E | HOPPER BELOW CHASSIS FRAME | 24 1/4 | 24 1/4 | 24 1/4 | | |
| F | HOPPER INSIDE WIDTH | 75" 60" | 75" | 75" | | |
| G | HOPPER OPENING HEIGHT | | 60" | 60" | | |
| h | OVERALL LENGTH | 274" | 309" | 351" | | |
| i | OVERALL WIDTH | 95 3/4 | 95 3/4 | 95 3/4 | | |
| * | REAR OF BODY TO REAR OF TAILGATE | 94" | 94" | 94" | | |
| * | APPROXIMATE BODY WEIGHT | 14,200 LBS. | 14,800 LBS. | 15,700 LBS. | | |
| * | LOADING SILL BELOW CHASSIS FRAME | 4" | 4" | 4" | | |
| * | HOPPER CAPACITY | 3.5 YDS. | 3.5 YDS. | 3.5 YDS. | | |
| * | HEIGHT ABOVE FRAME (GATE OPEN) | 184" | 184" | 184" | | |
| p | CLEAR PLATFORM | 191" | 225" | 267" | | |

| | CHASSIS REQUIREMENTS ** | | | | | | |
|------|-------------------------|----------------|----------------------|---------------------|------------------------------|---------------------------------|------------------------|
| MODE | EL | MINIMUM GVW | MINIMUM GVW FRONT | MINIMUM GVR REAR | CAB TO AXLE (SINGLE) * | CAB TO TRUNNION (TANDEM)* | MINIMUM AFTER FRAME |
| 20 Y | YD | 46,000 | 12,000 | 34,000 | 160" | 140" | 26" |
| 25 Y | /D | 52,000 | 12,000 | 40,000 | N/A | 174" | 26'' |
| 31 Y | /D | 60,000 | 16,000 | 44,000 | N/A | 208" | 26" |

** THESE ARE REQUIREMENTS FOR A STANDARD BODY, CONSULT YOUR DEALER FOR RECOMMENDED SPECIFICATIONS FOR YOUR APPLICATION

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 THIS DIMENSION INCLUDES 5" OF CAB TO BODY CLEARANCE CT WILL INCREASE IF ADDITIONAL CAB TO BODY CLEARANCE IS REQUIRED.



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EXCEL SPECIFICATIONS

| Material | Speci | fications | - Rod | lv |
|-----------|-------|-----------|-------|-----|
| viateriai | Speci | псанона | - Duu | ı y |

| Body Sides | 10 GA High Tensile Steel |
|-----------------------|--------------------------|
| | 7 GA High Tensile Steel |
| Body Roof | 10 GA High Tensile Steel |
| Longitudinal Channels | 1/4" High Tensile Steel |
| | 1/4" High Tensile Steel |

Optional.......7 GA Optional.......1/4" Optional.......7 GA, 1/4"

Material Specifications - Tailgate

| Lower Tailgate Sides | 3/16" Abrasion Resistant Plate |
|----------------------|--------------------------------|
| Upper Tailgate Sides | 10 GA High Tensile Steel |
| Hopper Floor | 1/4" Abrasion Resistant Plate |
| Separator Panel | 3/16" Abrasion Resistant Plate |

Optional......3/16"

Optional.....1/4"

Material Specifications - Blades

| Ejector Face | 10 GA High Tensile Steel |
|-----------------------------|--------------------------------|
| Ejector Face Reinforcements | 1/4" High Tensile Steel |
| Ejector Shoe Assembly | 3/8" High Tensile Steel |
| Ejector Guide Shoes | UHMW Polyethylene |
| Sweep Blade Face | 3/16" T-1 Steel |
| Sweep Blade Pusharms | 1/2" High Tensile Steel |
| Sweep Blade Cutter Bar | 1/2" x 4" |
| Slide Blade Face | 3/16" Abrasion Resistant Plate |

Packing Blades Hinge Shaft...3" Dia.
Pack Blade Shoes.....UHMW Polyurethane

Hydraulic Specifications

| Reservoir | 42 Gallon |
|--------------------|---------------------------|
| Pump | Cast Iron Gear |
| Pump Flow | |
| Operating Pressure | 2500 P.S.I. |
| | 141 Micron/100 Mesh |
| | 10 Micron, Double Element |
| | 2 Spool - Sectional |
| Tailgate Valve | 2-6 Spool - Sectional |

Electrical Specifications

| Wire | 14 GA SXL |
|---------------------|-----------------------|
| Wire CodeCol | or Coded and Labeled |
| Harness System | 3 |
| Harness Connections | Aircraft Type Duetsch |
| Wire Connections | Heat Shrink Sealed |

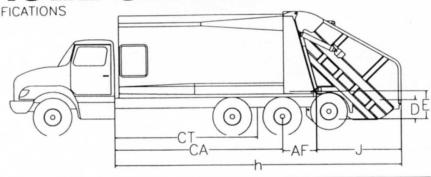
Lights......Both Sides of Tailgate
Clearance Lights....2 1/2" Dia.
Stop Turn Tail Lights......4" Dia.
Back Up Lights.......4" Dia.

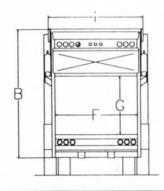
Standard Features

Cast Iron Gear Pump Epoxy Prime Paint Undercoated Body Floor Heavy Duty Tailgate Turnbuckle Locks Street Side Access Door Access Door Ladder Chrome Plated Cylinder Rods & Sleeves Cushioned Slide and Sweep Cylinders Suction Line Shut Off In-Body Oil Tank w/Sight Gauge & Temp Gauge, Breather and Magnetic Plug Additional Lights Above Hopper

Optional Features

Hot Shift & Air Shift Power Takeoffs Frame Mounted Oil Tank Front Mount Hydraulic Pump Wrapped Hoses Washout System PTO Kill Switch NYC Light Bar w/7" Lights Worklights Strobe Light Tool Box Drum Winches Reeving Winch **ES** with tag axle





| | BODY SPECIFICATIONS | | | | |
|---|----------------------------------|-------------|-------------|-------------|--|
| | | 20 YARD | 25 YARD T/A | 31 YARD T/A | |
| В | HEIGHT ABOVE CHASSIS FRAME | 93 1/2 | 93 1/2 | 93 1/2 | |
| D | DEPTH OF HOPPER | 20 1/4 | 20 1/4 | 20 1/4 | |
| E | HOPPER BELOW CHASSIS FRAME | 24 1/4 | 24 1/4 | 24 1/4 | |
| F | HOPPER INSIDE WIDTH | 75" | 75" | 75" | |
| G | HOPPER OPENING HEIGHT | 60" | 60" | 60" | |
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| * | HEIGHT ABOVE FRAME (GATE OPEN) | 184" | 184" | 184" | |
| P | CLEAR PLATFORM | 191" | 225" | 267" | |

| CHASSIS REQUIREMENTS (w/ tag) ** | | | | | |
|----------------------------------|----------------|----------------------|---------------------|---------------------|------------------------|
| MODEL | MINIMUM GVW | MINIMUM GVW FRONT | MINIMUM GVR REAR | CAB TO TRUNNION* | MINIMUM AFTER FRAME |
| 20 YD SINGLE AXLE | 46,000 | 14,000 | 29,000 | 146" CA | 26'' |
| 20 YD TANDEM AXLE | 46,000 | 14,000 | 34,000 | 120" CT | 26'' |
| 25 YD TANDEM AXLE | 52,000 | 14,000 | 40,000 | 154" CT | 26'' |
| 31 YD TANDEM AXLE | 56,000 | 16,000 | 40,000 | 196" CT | 26'' |

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EXCEL SPECIFICATIONS

| Material 3 | Specif | ications | - P | vhot |
|-------------|--------|----------|-----|------|
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| Material Opecineations - L | , ou j |
|----------------------------|--------------------------|
| Body Sides | 10 GA High Tensile Steel |
| Body Floor | 7 GA High Tensile Steel |
| Body Roof | 10 GA High Tensile Steel |
| Longitudinal Channels | 1/4" High Tensile Steel |
| Ejector Track Channel | 1/4" High Tensile Steel |

Optional.......7 GA Optional......1/4" Optional.......7 GA, 1/4"

Material Specifications - Tailgate

| Lower Tailgate Sides | 3/16" Abrasion Resistant Plate |
|----------------------|--------------------------------|
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| Hopper Floor | 1/4" Abrasion Resistant Plate |
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| Sweep Blade Cutter Bar | 1/2" x 4" |
| Slide Blade Face | 3/16" Abrasion Resistant Plate |

Packing Blades Hinge Shaft...3" Dia.
Pack Blade Shoes.....UHMW Polyurethane

Hydraulic Specifications

| Reservoir | 42 Gallon |
|--------------------|---------------------------|
| Pump | Cast Iron Gear |
| Pump Flow | 42 GPM |
| Operating Pressure | 2500 P.S.I. |
| Suction Filter | 141 Micron/100 Mesh |
| Return Filter | 10 Micron, Double Element |
| Body Valve | 2 Spool - Sectional |
| Tailgate Valve | 2-6 Spool - Sectional |

Electrical Specifications

| Wire | 14 GA SXL |
|-----------------|----------------------------|
| Wire Code | Color Coded and Labeled |
| Harness System. | 3 |
| Harness Connec | tionsAircraft Type Duetsch |
| Wire Connection | nsHeat Shrink Sealed |

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Clearance Lights....2 1/2" Dia.
Stop Turn Tail Lights.......4" Dia.
Back Up Lights.......4" Dia.

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Cushioned Slide and Sweep Cylinders
Suction Line Shut Off
In-Body Oil Tank w/Sight Gauge & Temp Gauge,
Breather and Magnetic Plug
Additional Lights Above Hopper

Optional Features

Hot Shift & Air Shift Power Takeoffs Frame Mounted Oil Tank Front Mount Hydraulic Pump Wrapped Hoses Washout System PTO Kill Switch NYC Light Bar w/7" Lights Worklights Strobe Light Tool Box Drum Winches Reeving Winch