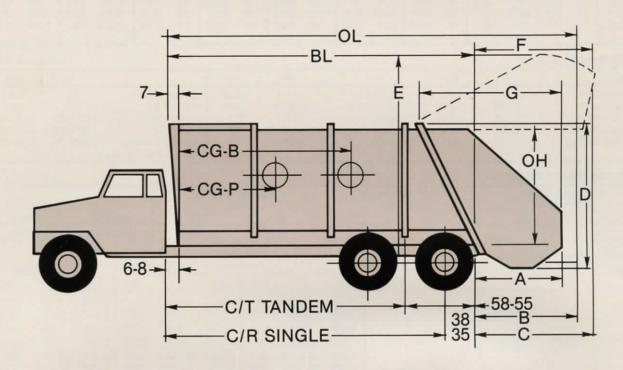


Pak-Mor's performance proven Rear Loader Series. The most consistently designed product family in the refuse equipment industry today.

# PAK-MOR® PAK-MOR® PAK-MOR®



**Drawing Specifications** 

SYMBOL	DESCRIPTION	DIMENSIONS				
		in	mm			
A	End of Frame to End of Hopper	69	1753			
В	End of Frame to Rear Edge of Step	77	1956			
C	End of Frame to Extreme Arc of Tailgate	122	3099			
D	Height of Tailgate	117	2972			
E	Height of Tailgate — Elevated Position	151	3835			
F	End of Frame to End of Tailgate — Elevated	112	2845			
G	Tailgate Length	111	2819			

The products illustrated in this catalog are protected by United States and Foreign patents, patents pending and applied for. Illustrations and specifications are not binding as detailed as Pak-Mor reserves the right under the company's product development program to change design or construction details and to furnish equipment when thus altered without reference to illustrations or specifications presented herein, and supersedes all previously published information.

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DOING A BETTER JOB THROUGH BETTER DESIGN





DOING A BETTER JOB THROUGH BETTER DESIGN

**General Specifications** 

MODEL CAPACITY		CAPACITY		2000000				Annual Control		-								-	
yd³	m³	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kg	ft³	m³		
16	12.2	221	5613	96	2438	931/2	2375	137	3480	89	2261	64	1626	11,465	5200	1,437	40.7		
18	13.8	234	5944	96	2438	931/2	2375	150	3810	96	2438	71	1803	10,700	5306	1,521	43.1		
20	15.3	246	6248	96	2438	931/2	2375	162	4115	106	2692	78	1981	11,940	5415	1,599	45.3		
25	19.1	2821/2	7176	96	2438	931/2	2375	1981/2	5042	134	3404	99	2515	12,300	5578	1,836	52.0		
30	22.9	314	7976	96	2438	931/2	2375	230	5842	154	3912	113	2870	12,800	5805	2,041	57.8		
	yd³ 16 18 20 25	yd³ m³ 16 12.2 18 13.8 20 15.3 25 19.1	CAPACITY yd³ m³ in	yd³         m³         in         mm           16         12.2         221         5613           18         13.8         234         5944           20         15.3         246         6248           25         19.1         282½         7176	CAPACITY yd³         LENGTH in mm         W in           16         12.2         221         5613         96           18         13.8         234         5944         96           20         15.3         246         6248         96           25         19.1         282½         7176         96	CAPACITY yd³         LENGTH in         WIDTH in         mm           16         12.2         221         5613         96         2438           18         13.8         234         5944         96         2438           20         15.3         246         6248         96         2438           25         19.1         282½         7176         96         2438	CAPACITY yd³         LENGTH in         WIDTH in         HEIGH in           16         12.2         221         5613         96         2438         93½           18         13.8         234         5944         96         2438         93½           20         15.3         246         6248         96         2438         93½           25         19.1         282½         7176         96         2438         93½	CAPACITY yd³         LENGTH in         WIDTH in         HEIGHT in         mm           16         12.2         221         5613         96         2438         93½         2375           18         13.8         234         5944         96         2438         93½         2375           20         15.3         246         6248         96         2438         93½         2375           25         19.1         282½         7176         96         2438         93½         2375	CAPACITY yd³         LENGTH in         WIDTH in         HEIGHT in         LEN in           16         12.2         221         5613         96         2438         93½         2375         137           18         13.8         234         5944         96         2438         93½         2375         150           20         15.3         246         6248         96         2438         93½         2375         162           25         19.1         282½         7176         96         2438         93½         2375         198½	CAPACITY yd³         LENGTH in         WIDTH in         HEIGHT in         LENGTH in         mm         In         mm         In         mm         LENGTH in         mm           16         12.2         221         5613         96         2438         93½         2375         137         3480           18         13.8         234         5944         96         2438         93½         2375         150         3810           20         15.3         246         6248         96         2438         93½         2375         162         4115           25         19.1         282½         7176         96         2438         93½         2375         198½         5042	CAPACITY yd³         LENGTH in         WIDTH in         HEIGHT in         LENGTH in         Brown in           16         12.2         221         5613         96         2438         93½         2375         137         3480         89           18         13.8         234         5944         96         2438         93½         2375         150         3810         96           20         15.3         246         6248         96         2438         93½         2375         162         4115         106           25         19.1         282½         7176         96         2438         93½         2375         198½         5042         134	CAPACITY yd³         LENGTH in         WIDTH in         HEIGHT in         LENGTH in         BODY in           16         12.2         221         5613         96         2438         93½         2375         137         3480         89         2261           18         13.8         234         5944         96         2438         93½         2375         150         3810         96         2438           20         15.3         246         6248         96         2438         93½         2375         162         4115         106         2692           25         19.1         282½         7176         96         2438         93½         2375         198½         5042         134         3404	CAPACITY yd³         LENGTH in mm         WIDTH in mm         HEIGHT in mm         LENGTH in mm         BODY in mm         PAY in mm           16         12.2         221         5613         96         2438         93½         2375         137         3480         89         2261         64           18         13.8         234         5944         96         2438         93½         2375         150         3810         96         2438         71           20         15.3         246         6248         96         2438         93½         2375         162         4115         106         2692         78           25         19.1         282½         7176         96         2438         93½         2375         198½         5042         134         3404         99	CAPACITY yd³         LENGTH in         WIDTH in         HEIGHT in         LENGTH in         BODY in         PAYLOAD in           16         12.2         221         5613         96         2438         93½         2375         137         3480         89         2261         64         1626           18         13.8         234         5944         96         2438         93½         2375         150         3810         96         2438         71         1803           20         15.3         246         6248         96         2438         93½         2375         162         4115         106         2692         78         1981           25         19.1         282½         7176         96         2438         93½         2375         198½         5042         134         3404         99         2515	CAPACITY yd³         LENGTH in m³         WIDTH in mm         HEIGHT in mm         LENGTH in mm         BODY in mm         PAYLOAD in mm         WEIGHT in mm           16         12.2         221         5613         96         2438         93½         2375         137         3480         89         2261         64         1626         11,465           18         13.8         234         5944         96         2438         93½         2375         150         3810         96         2438         71         1803         10,700           20         15.3         246         6248         96         2438         93½         2375         162         4115         106         2692         78         1981         11,940           25         19.1         282½         7176         96         2438         93½         2375         198½         5042         134         3404         99         2515         12,300	CAPACITY yd³         LENGTH in mm         WIDTH in mm         HEIGHT in mm         LENGTH in mm         BODY in mm         PAYLOAD in mm         WEIGHT Ibs kg           16         12.2         221         5613         96         2438         93½         2375         137         3480         89         2261         64         1626         11,465         5200           18         13.8         234         5944         96         2438         93½         2375         150         3810         96         2438         71         1803         10,700         5306           20         15.3         246         6248         96         2438         93½         2375         162         4115         106         2692         78         1981         11,940         5415           25         19.1         282½         7176         96         2438         93½         2375         198½         5042         134         3404         99         2515         12,300         5578	CAPACITY yd³         LENGTH in m³         WIDTH in mm         HEIGHT in mm         LENGTH in mm         BODY in mm         PAYLOAD in mm         WEIGHT lbs         VOLU ft³           16         12.2         221         5613         96         2438         93½         2375         137         3480         89         2261         64         1626         11,465         5200         1,437           18         13.8         234         5944         96         2438         93½         2375         150         3810         96         2438         71         1803         10,700         5306         1,521           20         15.3         246         6248         96         2438         93½         2375         162         4115         106         2692         78         1981         11,940         5415         1,599           25         19.1         282½         7176         96         2438         93½         2375         198½         5042         134         3404         99         2515         12,300         5578         1,836		

#### **Body Specifications**

**‡Hi-Tensile Steel** 

	in	mm		in	mm		in	mm
Body Sides‡	11 GA	3.038	Hopper Floor‡	1/4 PL	6.35	Ejector Cyl	51/4	133.3
Body Floor‡	10 GA	3.414	Sweep Blade‡	3/16 PL	4.76	T/G Lift Cyl	31/2	88.9
Body Roof‡	11 GA	3.038	Oil Tank	40 Gal	151.4 lit	Hyd Pump	47 GPM	177.9 LPM
Ejector Panel‡	11 GA	3.038	Packing Cyl.	5 Dia	127	Hyd Filter	50 GPM	189.2 LPM
Hopper Sides‡	3/16 PL	4.76	Sweep Cyl.	5 Dia	127	Operating Press. Hoses: 4 to 1 Burst	2000 PSI	13789 KPA

### **Tailgate Specifications**

HOPPER CAPACITY (TBEA RATED)		7.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5	LOADING		OPENING IGHT	CYCLE TIME		
yd³	m³	in	mm	in	mm	Complete	Reload	
2.9	2.22	80	2032	64	1626	25-30 Secs	11-13 Secs	

#### Chassis Requirements (+) (++) (+++) (++++)

MODEL	CAB-	TO-AXLE	CAB-TO-TRUNION		GAWR — FRONT			GA	WR - REA	R	GVW — MINIMUM		
	in	mm	in	mm	lbs		kg	lbs		kg	lbs		kg
R216	108-115	2743-2921		N/A	7,000 9,000	COE	3174 4082	22,000 22,000	COE	9977 9977	29,000 31,000	COE	13152 14059
R218	120-126	3048-3200		N/A	9,000 10,500	COE	4082 4762	23,000 23,000	COE	10431 10431	32,000 33,500	CON	14512 15193
R220	132-138	3353-3502	115-120	2743-3048	10,000 11,500	SA COR	4535 5215	23,000 23,000	SA COR	10431 10431	33,000 34,500	SA COE	14966 15646
TILLO	102 100	0000 0002	110120	2140 0040	7,500 9,000	TA COE	3401 4082	30,000 30,000	TA COR	13605 13605	37,500 39,000	TA COR	1700 1768
R225	N/A		150-160	3810-4064	10,000 11,500	CON	4535 5215	31,500 30,500	COE	14286 13832	41,500 42,000	COE	1882 1904
R230		N/A	180-186	4572-4724	11,000 13,000	COE	4989 5896	34,500 34,000	COE	15646 15420	45,500 47,000	COE	2063 21315

(\*) Conv = Conventional Cab — COE = Cab Over Engine
(\*\*) Body weights, minimum front and rear gross axle weight ratings (GAWR), and
gross vehicle weights (GVW) are for standard rear loaders. If optional features
are specified GAWR's and GVW must be increased accordingly.

## Standard Features

- · Non-Skid Corner Steps With Handrail
- Buzzer System To Cab From Tailgate Button, Curbside
- · Controls:

Packing Controls — Lever type, split cycle
located on curbside of tailgate. Automatic
Acceleration of engine to proper RPM.
Ejection And Tailgate Lift Controls — Positive
lever type with manual throttle located at streetside
front corner of body.

· Packing and sweep cylinders are cushioned.

#### **Optional Features**

- Container Handling Devices
  Hydraulic Roll Bar 2,000 lbs./907 kg Lift Cap
  (Added weight 350 lbs./158.7 kg)
  Line Pull Winch 12,000 lbs./5443 kg Pull Cap
  (Added weight 500 lbs./226.7 kg)
  Line Pull Winch 15,000 lbs./6804 kg
  (Added weight 550 lbs./249.5 kg)
  Cylinder Actuated 14,000 lbs./6350.4 kg
  (Added weight 887 lbs./402 kg)
  Slide Plate Mounted 2,000 lbs./907 kg Lift Cap
  (Added weight 200 lbs./90.7 kg)

  Hopper Closure Door (Added weight 150 lbs./68 kg)
  Auxiliary Engine (Added weight 500 lbs./226.7 kg)
- Auxiliary Engine (Added weight 500 lbs./226.7 kg) Front Mounted PTO — Unloading or Dry Valve Pump Air or Electromagnetic Clutch

<sup>(\*\*\*)</sup> Any Chassis sent to PAK-MOR MFG. CO. with less than the minimum specifications will not be mounted.

(\*\*\*\*) Diesel chassis engines require full variable speed governor.