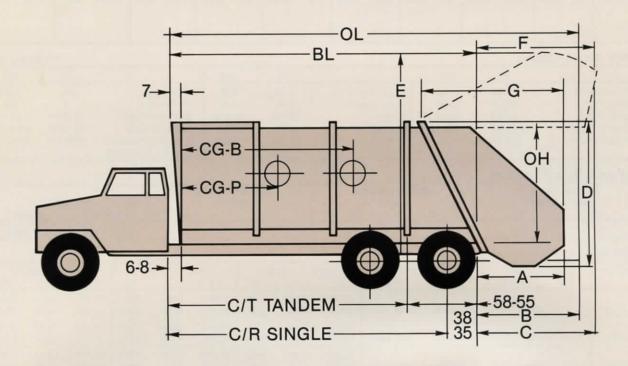


Pak-Mor's performance proven Rear Loader Series. The most consistently designed product family in the refuse equipment industry today.

## PAK-MOR® PAK-MOR® PAK-MOR®



**Drawing Specifications** 

SYMBOL	DESCRIPTION	DIMENSIONS			
		in	mm		
A	End of Frame to End of Hopper	85	2159		
В	End of Frame to Rear Edge of Step	93	2362		
С	End of Frame to Extreme Arc of Tailgate	130	3302		
D	Height of Tailgate	118	2997		
E	Height of Tailgate — Elevated Position	166	4216		
F	End of Frame to End of Tailgate — Elevated	121	3073		
G	Tailgate Length	132	3353		

The products illustrated in this catalog are protected by United States and Foreign patents, patents pending and applied for. Illustrations and specifications are not binding as detailed as Pak-Mor reserves the right under the company's product development program to change design or construction details and to furnish equipment when thus altered without reference to illustrations or specifications presented herein, and supersedes all previously published information.

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# PAK-MOR® PAK-MOR® PAK-MOR®

DOING A BETTER JOB THROUGH BETTER DESIGN





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**General Specifications** 

MODEL	CAPACITY		CAPACITY		OVER	San Artista San Control	10000	RALL	OVE		BO LEN	DY GTH	1070	G-B ODY	0000000	G-P LOAD	WEIG	Section 1	VOLU	The second second
	yd³	m³	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kg	ft <sup>a</sup>	m³		
R320	20	15.3	262	6655	96	2438	931/2	2375	162	4115	110	2794	78	1981	13,500	6122	1,718	48.6		
R325	25	19.1	2981/2	7582	96	2438	931/2	2375	1981/2	5042	140	3556	99	2515	14,090	6390	1,957	55.4		
R330	30	22.9	330	8382	96	2438	931/2	2375	230	5842	165	4191	113	2870	14,700	6667	2,163	61.3		

## **Body Specifications**

**‡Hi-Tensile Steel** 

	in	mm		in	mm		in	mm
Body Sides‡	11 GA	3.038	Hopper Floor‡	1/4 PL	6.35	Ejector Cyl	51/4	133.3
Body Floor#	10 GA	3.414	Sweep Blade‡	1/4 PL	4.76	T/G Lift Cyl	4	102
Body Roof‡	11 GA	2.038	Oil Tank	40 Gal	151.4 Lit	Hydraulic Pump	47 GPM	177.9 LPM
Ejector Panel‡	11 GA	3.038	Packing Cyl.	6 Dia	152.4	Hydraulic Filter	50 GPM	189.2 LPM
Hopper Sides‡	3/16 PL	4.76	Sweep Cyl.	6 Dia	152.4	Operating Pressure Hoses: 4 to 1 Burst	2,000 PSI	13789 KPA

### Tailgate Specifications

The state of the s	HOPPER CAPACITY (TBEA RATED)		LOADING	100000000000000000000000000000000000000	OPENING	CYCLE TIME		
yd³	m³	in	mm	in	mm	Complete	Reload	
3.1	2.37	80	2032	67	1702	35-45 Secs	15-18 Secs	

### Chassis Requirements (\*) (\*\*) (\*\*\*) (\*\*\*)

MODEL	CAB-TO-AXLE	CAB-TO	CAB-TO-TRUNION		GAWR — FRONT			WR - RE	AR	GVW — MINIMUM		
	in mm	in	mm	lbs		kg	Ibs		kg	lbs		kg
R320	N/A	115-118	2743-2997	8,000 9,500	CON	3628 4308	37,500 34,500	COE	15646 15646	42,500 44,000	COE	19274 1995
R325	N/A	150-160	3810-4064	10,500 13,000	CON	4762 5896	38,000 37,000	COE	17234 16780	48,500 50,000	COE	2199
R330	N/A	184-186	4673-4724	12,000 14,000	CON	5442 6349	42,000 41,000	CON	19048 18594	54,000 55,000	COR	2449 2494

(\*\*\*\*) Diesel chassis engines require full variable speed governor.

#### Standard Features

- · Non-Skid Corner Steps With Handrail
- · Buzzer System To Cab From Tailgate Button, Curbside
- · Controls:

Packing Controls — Lever type, split cycle
located on curbside of tailgate. Automatic
Acceleration of engine to proper RPM.
Ejection And Tailgate Lift Controls — Positive
lever type with manual throttle located at streetside
front corner of body.

· Packing and sweep cylinders are cushioned.

#### **Optional Features**

Container Handling Devices
Hydraulic Roll Bar — 2,000 lbs./907 kg Lift Cap
(Added weight — 350 lbs./158.7 kg)
Line Pull Winch — 12,000 lbs./5443 kg Pull Cap
(Added weight — 500 lbs./226.7 kg)
Line Pull Winch — 15,000 lbs./6804 kg
(Added weight — 550 lbs./249.5 kg)
Cylinder Actuated — 14,000 lbs./6350.4 kg
(Added weight — 887 lbs./402 kg)
Slide Plate Mounted — 2,000 lbs./907 kg Lift Cap
(Added weight — 200 lbs./90.7 kg)

Hopper Closure Door (Added weight — 150 lbs./68 kg)

Auxiliary Engine (Added weight — 500 lbs./226.7 kg)

- Auxiliary Engine (Added weight 500 lbs./226.7 kg)
- Front Mounted PTO Unloading or Dry Valve Pump Air or Electromagnetic Clutch

All PAK-MOR Rear Loaders have been certified as complying with standards established by the American National Standards institute (ANSI Z 245.1-1975) (PMRL 092485) ClassicRefuseTrucks.com Library

<sup>(\*)</sup> Conv = Conventional Cab — COE = Cab Over Engine

(\*\*) Body weights, minimum front and rear gross axle weight ratings (GAWR), and gross vehicle weights (GVW) are for standard rear loaders. If optional features are specified GAWR's and GVW must be increased accordingly.

<sup>(\*\*\*)</sup> Any Chassis sent to PAK-MOR MFG. CO. with less than the minimum specifications will not be mounted.